

## Installation Instructions

Original Instructions



**Allen-Bradley**



# 440G-LZ Guard Locking Safety Switch

Catalog Numbers 440G-LZS20SNLJ, 440G-LZS20SNRJ, 440G-LZS20UNLJ, 440G-LZS20UNRJ, 440G-LZS21SPLA, 440G-LZS21SPLB, 440G-LZS21SPLH, 440G-LZS21SPRA, 440G-LZS21SPRB, 440G-LZS21SPRH, 440G-LZS21STLA, 440G-LZS21STLB, 440G-LZS21STLH, 440G-LZS21STRA, 440G-LZS21STRB, 440G-LZS21STRH, 440G-LZS21UPLA, 440G-LZS21UPLB, 440G-LZS21UPLH, 440G-LZS21UPRA, 440G-LZS21UPRB, 440G-LZS21UPRH, 440G-LZS21UTLA, 440G-LZS21UTLB, 440G-LZS21UTLH, 440G-LZS21UTRA, 440G-LZS21UTRB, 440G-LZS21UTRH



**ATTENTION:** Read this document and the documents that are listed in [Additional Resources](#) about installation, configuration, and operation of this equipment before you install, configure, operate, or maintain this product. Users are required to familiarize themselves with installation and wiring instructions, and requirements of all applicable codes, laws, and standards.

Only suitably trained personnel must perform activities including installation, adjustments, commissioning, use, assembly, disassembly, and maintenance in accordance with applicable code of practice.

If this equipment is used in a manner that the manufacturer does not specify, the protection that is provided by the equipment may be impaired.

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## Summary of Changes

This publication contains new and updated information as indicated in the following table.

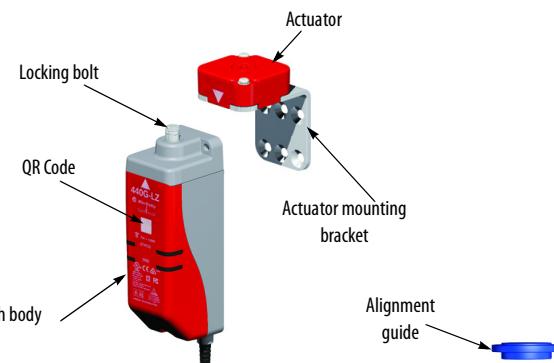
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## Introduction



**ATTENTION:** Do not attempt to install this device unless the installation instructions have been studied and understood. This document acts as a guide for a typical installation and translations are available at [rok.auto/literature](#). A user manual is also available (see [Additional Resources on page 5](#) for more information).

**Figure 1 - Assembly Overview**



This 440G-LZ Guard Locking switch is for use on guards that are engineered to be rigid without sag. A separately mounted latch (for example, magnetic, mechanical) and mechanical stop is required.

Qualified personnel must install the switch in accordance with these instructions.



**ATTENTION:** After installation, verify that there is no possibility of lifting the actuator over the extended locking bolt. Adherence to the recommended maintenance instructions forms part of the warranty.

This device is intended to be part of the safety-related control system of a machine. Before installation, a risk assessment must be performed to determine whether the specifications of this device are suitable for all foreseeable operational and environmental characteristics of the application. See [Specifications on page 4](#) for certification information and ratings.

Use appropriate screws, bolts, or nuts that are fitted by tools to mount the switch and actuators to avoid the risk of tampering. Do not over torque the mounting hardware.

## Mount the Switch

**Figure 2 - Switch Body and Actuator**



For proper installation, a minimum of two fasteners must be used, at least one of which must be fitted to the top row of holes, closest to the bend in the actuator mounting bracket.

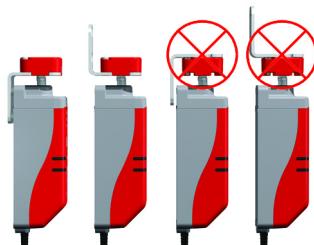


**ATTENTION:** For the switch, actuator, and actuator mounting bracket:

- Only use the designated mounting holes.
- Never drill or use to support other structures such as conduit, cable ways, or other hardware.

**Figure 3 - Actuator Mounting Possibilities**

The locking bolt must always enter the actuator mounting bracket first.



## Installation Considerations

**Figure 4 - Orientation of Assembled Switch**



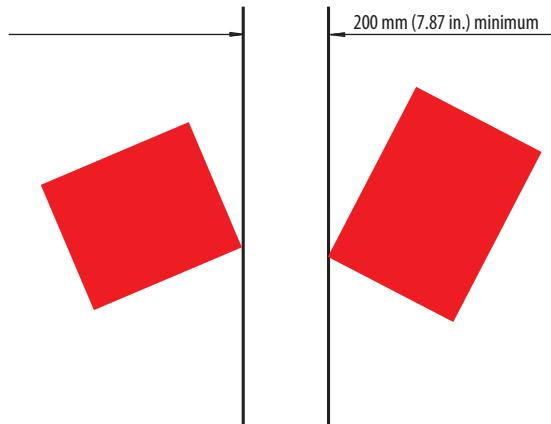
## Minimum Distance Between Switches

If a pair of 440G-LZ switches is mounted close to each other, the two inductive fields interact causing crosstalk, which results in nuisance faults and false operation.

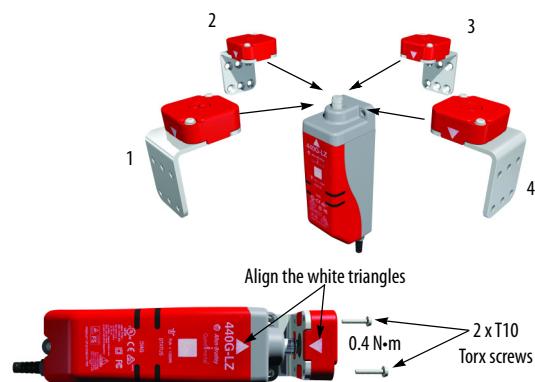
An absolute minimum of 200 mm (8 in.) must be used to help achieve correct operation.

The restriction applies if a 440G-LZ switch is mounted close to the TLS-Z guard locking and the 440N-Z SensaGuard™ switches.

**Figure 5 - Minimum Distance between Switches**

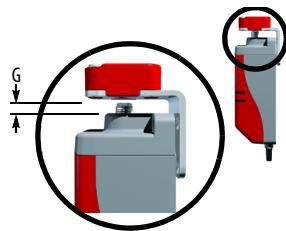


**Figure 6 - Four Directions of Approach**



## Actuator Alignment (Three Methods)

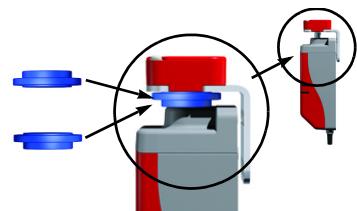
- By setting gap (G)  
2.5 mm (0.09 in.) [0...5 mm (0...0.19 in.)]



- By mounting hole alignment (H)  
6.5 mm (0.25 in.) [4...9 mm (0.15...0.35 in.)]



- By use of the alignment guide (—)



**IMPORTANT** It can be easier to achieve actuator alignment by first mounting just the actuator mounting bracket to the guard/door and then fit the actuator to its mounting bracket.  
It is not possible to extend the locking bolt mechanically during installation, it can only be done electrically (see Commissioning in publication [440G-UM001](#)).



**ATTENTION:** After installation, be sure that there is no possibility of lifting the actuator over the extended locking bolt.



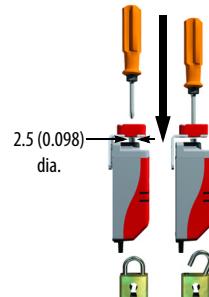
After installation, be sure that there is no possibility of collision when the actuator approaches the switch body.



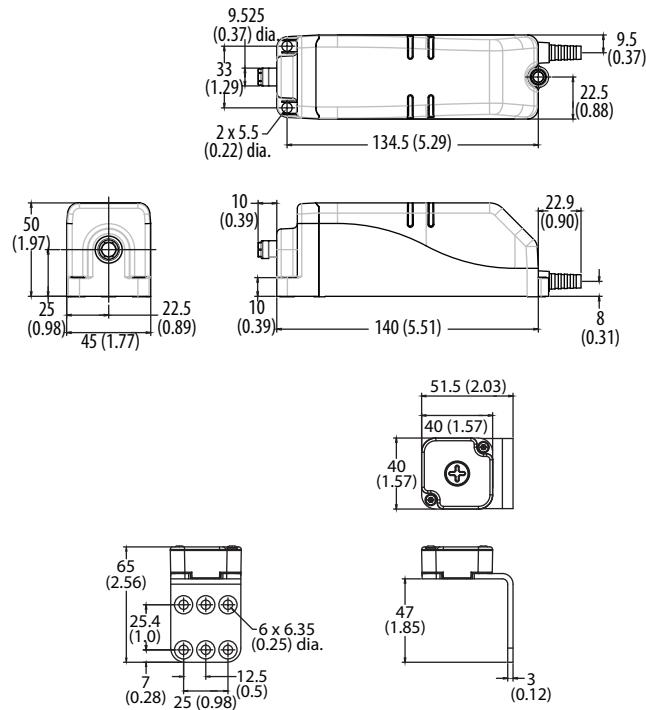
## Auxiliary/Manual Release

Operation of the auxiliary release causes a fault condition.  
To reset the switch, cycle the power.

**Figure 7 - Manual Release Operation [mm (in.)]**



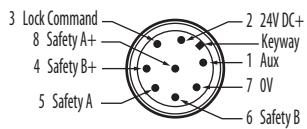
**Figure 8 - Dimensions [mm (in.)]**



See publication [440G-UM001](#), for configuring unique actuators.

## Connections

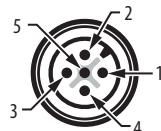
**Table 1 - 8-pin Micro (M12) or Cable Version**



Color	Function	Pin
White	Aux	1
Brown	24V DC+	2
Green	Lock	3
Yellow	Safety B+	4
Gray	Safety A	5
Pink	Safety B	6
Blue	Gnd/OV	7
Red	Safety A+	8

The recommended cordset is catalog number 889D-F8AB-2 (2 m [6.5 ft]). For additional lengths, replace the 2 with a 5 (5 m [16.4 ft]), or 10 m (32.8 ft) for standard cable lengths.

**Table 2 - 5-pin Micro (M12)**



Pin	Color	Function
1	Brown	+24
2	White	Safety OSSD 1 Output
3	Blue	0V
4	Black	Safety OSSD2 Output
5	Gray	Lock Command

The recommended cordset is catalog number 889D-F5AC-2 (2 m [6.5 ft]). For additional lengths, replace the 2 with 5 [5 m (16.4 ft)] or 10 [10 m (32.8 ft)] for standard cable lengths.

The recommended patchcord for use with ArmorBlock® Guard Safety I/O is the 2 m (6.5 ft) catalog number 889D-F5ACDM-2. Replace the 2 with 0M3 [0M3 (0.98 ft)], 1 [1 m (3.28 ft)], 5 [5 m (16.4 ft)], or 10 [10 m (32.8 ft)] for standard cable lengths.

## Specifications

**Table 3 - Standards/Certifications**

Attribute	Value
Standards	IEC 60947-5-3, IEC 60947-5-1, IEC 61508, EN ISO 13849-1, IEC 62061, ISO 14119, UL 508
Safety Classification (Guard door sensing and lock monitoring)	PLe category 4 per ISO 13849-1, SIL 3 per IEC 61508 and IEC 62061
Functional Safety Data (Guard door sensing and lock monitoring)	PFHd: $9.1 \times 10^{-10}$ , Dual channel interlock can be suitable for use in application up to PLe (according to ISO 13849-1) and for use up to SIL 3 systems (according to IEC 62061 and IEC 61508) depending on application characteristics. Mission time/PTf: 20 years
Certifications	CE Marked for all applicable EU directives, c-UL-us (UL 508), TÜV, C-Tick

**Table 4 - Operating Characteristics**

Attribute	Value
Torque for M5 mounting of switch and actuator mounting bracket	2 N·m (17.7 lb·in) max
Locking bolt insertion for assured locking and holding force	5 mm (0.19 in.) min, 10 mm (0.39 in.) max
Locking bolt alignment tolerance X, Y, Z	$\pm 2.5 \text{ mm (0.09 in.) max}$
Holding force Fmax (EN/ISO 14119)	1690 N
Holding force Fzh (EN/ISO 14119)	1300 N
Maximum output current (each output)	200 mA
Quiescent power consumption, locked or unlocked	2.5 W
Lock signal current	3.5 mA signal on green lock/unlock wire
Peak current and duration, at turn on or after lock/unlock operation	400 mA/100 ms
Operating voltage Ue	24V DC +10% / -15% Class 2 SELV
Maximum frequency of operating cycles	0.2 Hz
Dwell time between subsequent locking/unlocking	2.5 s
Response time (Off)	100 ms first switch, 50 ms additional for each switch
Risk time	100 ms (according to IEC 60947-5-3)
Start up time (availability)	5 s
Maximum length of a chain of switches	10 km (6.2 mi) <sup>(1)</sup>
Utilization category (IEC 60947-5-2)	DC-13 24V 200 mA
Insulation voltage Ui (IEC 60947-1)	75V
Impulse withstand voltage Uimp (IEC 60947-1)	1 kV
Pollution degree (IEC 60947-1)	3
Manual (auxiliary) release	Built-in
Protection class (IEC 61140)	Class II
Mechanical life	500,000 cycles

(1) Dependent on cable/connection/required response time

**Table 5 - Outputs (Guard Door Closed and Locked)**

Attribute	Value
Safety outputs	2 x PNP, 0.2 A max / ON (+24V DC)
Auxiliary outputs	1 x PNP, 0.2 A max / OFF (0V DC)

**Table 6 - Environmental**

Attribute	Value
Operating temperature	0...55 °C (32...131 °F)
Storage temperature	-25...+75 °C (-13...+167 °F)
Operating humidity	5...95% relative
Enclosure ingress rating	NEMA 3, 4X, 12, 13, IP66, IP67, IP69K
Shock and vibration	IEC 60068-2-27: 30 g, 11 ms/IEC 60068-2-6: 10...55 Hz
Hygienic	ISO 14159:2004 and EN 1672-2005 (for that part of the machine that is defined as "food splash area")
Washdown	Sodium Hydroxide based washdown fluids
Radio frequency / EMC	IEC 60947-5-3, FCC-1(Parts 18 and 15), R&TTE

**Table 7 - General**

Attribute	Value
Materials	ABS, locking bolt and mounting bracket 304 stainless steel
Weight switch/actuator	<ul style="list-style-type: none"> <li>Switch: 400 g (14.1 oz)</li> <li>Actuator 150 g (5.3 oz)</li> <li>Actuator mounting bracket 60 g (2.1 oz)</li> </ul>
Protection Type	Short-circuit, current limitation, overload, reverse polarity, overvoltage (up to 60V max.), thermal shutdown/restart

## Status/Diagnostic Operating Light-emitting Diode (LED) Indicators

The switch has two pairs of LEDs. Status LEDs are green and diagnostic LEDs are red.

Power to Lock Versions	Door/Guard Status	Lock Command	OSSD Input	Lock Status	LED Status	OSSD Status
Power on and lock command off	Open or closed	Off	Off or on	Unlocked	Blinks 6 x green then solid red	Off
Lock command on and door open	Open	On	Off or on	Unlocked	Fast flash green	Off
Lock command on and door closed	Closed	On	Off	Locked	Slow flash green	Off
Lock command on and door closed	Closed	On	On	Locked	Solid green	On
Power to Release Versions	Door/Guard Status	Unlock Command	OSSD Input	Lock Status	LED Status	OSSD Status
Power on with door open	Open	Off	Off or on	Unlocked	Blinks 6 x green then 1 x blink red followed by fast flash green	Off
Power on with door closed	Closed	Off	Off	Locked	Blinks 6 x green then 1 x blink red followed by slow flash green	Off
Power on with door closed and OSSD input active	Closed	Off	On	Locked	Blinks 6 x green then 1 x blink red followed by solid green	On
Unlock command on and door closed or open	Open or closed	On	Off or on	Unlocked	Solid red	Off

## Catalog Number Explanation

440G-LZS	21	S	P	R	H
a	b	c	d	e	
<b>Outputs (Safety/Auxiliary)</b>	<b>Actuator Code</b>	<b>Auxiliary Type</b>			
<b>Code</b>	<b>Description</b>	<b>Code</b>	<b>Description</b>		
20	Two safety, no aux	S	Standard code	N	No auxiliary (5-pin model)
21	Two safety, one aux	U	Unique code	P	Auxiliary - lock status
				T	Auxiliary - door proximity
<b>d</b>	<b>e</b>				
<b>Lock Type</b>	<b>Connection Type</b>				
<b>Code</b>	<b>Description</b>	<b>Code</b>	<b>Description</b>		
R	Power to Release	A	3 m (9.8 ft) cable		
L	Power to Lock	B	10 m (32.8 ft) cable		
		H	M12 8-pin		
		J	M12 5-pin		

## Additional Resources

The QR Code on the switch provides a link to publication [440G-UM001](#).

Resource	Description
440G-LZ Guard Locking Switch User Manual, publication <a href="#">440G-UM001</a>	Provides general guidelines for installing guard locking switches.
Industrial Automation Wiring and Grounding Guidelines, publication <a href="#">1770-4.1</a>	Provides general guidelines for installing a Rockwell Automation® industrial system.
Product Certifications website, <a href="#">rok.auto/certifications</a>	Provides declarations of conformity, certificates, and other certification details.

You can view or download publications at [rok.auto/literature](#).

## Rockwell Automation Support

Use the following resources to access support information.

<b>Technical Support Center</b>	Knowledgebase Articles, How-to Videos, FAQs, Chat, User Forums, and Product Notification Updates.	<a href="https://rockwellautomation.custhelp.com/">https://rockwellautomation.custhelp.com/</a>
<b>Local Technical Support Phone Numbers</b>	Locate the phone number for your country.	<a href="http://www.rockwellautomation.com/global/support/get-support-now.page">http://www.rockwellautomation.com/global/support/get-support-now.page</a>
<b>Direct Dial Codes</b>	Find the Direct Dial Code for your product. Use the code to route your call directly to a technical support engineer.	<a href="http://www.rockwellautomation.com/global/support/direct-dial.page">http://www.rockwellautomation.com/global/support/direct-dial.page</a>
<b>Literature Library</b>	Installation Instructions, Manuals, Brochures, and Technical Data.	<a href="http://www.rockwellautomation.com/global/literature-library/overview.page">http://www.rockwellautomation.com/global/literature-library/overview.page</a>
<b>Product Compatibility and Download Center (PCDC)</b>	Get help determining how products interact, check features and capabilities, and find associated firmware.	<a href="http://www.rockwellautomation.com/global/support/pcdc.page">http://www.rockwellautomation.com/global/support/pcdc.page</a>

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At the End of Life, this equipment should be collected separately from any unsorted municipal waste.

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